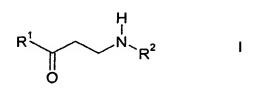
Patent Claims

1. Monoalkylaminoketones of the formula I

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in which

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 R^1 denotes a saturated, unsaturated or aromatic heterocyclic radical which is unsubstituted or mono- or polysubstituted by R³ and/or R⁴,

 R^2

denotes alkyl having 1-20 C atoms,

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each, independently of one another, denote H, alkyl or alkoxy having 1-20 C atoms, aryl, aryloxy or COOR2, F, Cl, Br, OH, CN, NO_2 , $N(R^2)_2$ or $NHCOR_2$,

and salts and solvates thereof.

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2. Process for the preparation of monoalkylaminoketones of the formula I

$$R^1$$
 N R^2

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in which

 R^1

denotes a saturated, unsaturated or aromatic heterocyclic radical which is unsubstituted or mono- or polysubstituted by R³ and/or R4,

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 R^2 denotes alkyl having 1-20 C atoms.

each, independently of one another, denote H, alkyl or alkoxy having 1-20 C atoms, aryl, aryloxy or COOR2, F, Cl, Br, OH, CN, NO₂, N(R²)₂ or NHCOR₂,

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by reaction of compounds of the formula II

$$R^1$$
 N
 R^1
 R^1
 R^1

5 in which

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R¹ and R² have the meaning indicated above, in the presence of an alkylamine of the formula R²NH₂, in which R² has the meaning indicated above.

- 3. Process according to Claim 1, in which R¹ denotes phenyl or 2-thienyl.
 - 4. Process according to Claim 1 or 2, in which R² denotes methyl, ethyl, n-propyl or isopropyl.
- 5. Process for the preparation of compounds of the formula I according to one or more of Claims 1 to 3, characterised in that the pH for the conversion of the compounds of the formula II into the compounds of the formula I is adjusted to about pH 2-7.5 by addition of an alkylamine of the formula R²NH₂.
 - 6. Process for the preparation of compounds of the formula I according to one or more of Claims 1 to 4, characterised in that the conversion of the compounds of the formula II into the compounds of the formula I is carried out at 0° 200°C.
 - 7. Process for the preparation of compounds of the formula I according to one or more of Claims 1 to 5, characterised in that firstly the compound of the formula II is obtained by reaction of a mixture of a formaldehyde source with a corresponding alkylammonium salt and a ketone of the formula III

in which R1 has the meaning indicated in Claim 1,

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in the presence of a strong acid, and the compounds of the formula II obtained in this way are employed without further isolation for the preparation of the compounds of the formula I.

- 8. Process for the preparation of compounds of the formula I according to Claim 6, characterised in that the pH of the strongly acidic reaction mixture comprising the compounds of the formula II is increased to about pH 2-7.5, without further isolation of this compound, by addition of an alkylamine of the formula R²NH₂, and the mixture is subsequently warmed.
 - 9. Process for the preparation of compounds of the formula I according to Claim 7, characterised in that the reaction mixture comprising the compounds of the formula II is warmed to 0°C to 200°C after addition of a corresponding alkylamine.
 - 10. Process according to one or more of Claims 1 to 8 for the preparation of 3-methylamino-1-phenyl-1-propanone or 3-methylamino-1-(2-thienyl)-1-propanone.
 - 11. Process according to one or more of Claims 1 to 9, characterised in that an acid-addition salt of the compound of the formula II is employed, and an acid-addition salt of the compound of the formula I is obtained.

12. Compound of the formula la:

13. Compound of the formula lb:

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and salts and solvates thereof.

14. Compound of the formula Ic:

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and salts and solvates thereof.

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